



New Product – Key Facts

Product:

STEP DRILL BIT

- Made from industrial grade M7 high speed steel.

Application:

- Single flute for maximum drilling control into sheet metal.

FLATTED SHANK
prevents the drill bit from slipping in the chuck.

SINGLE FLUTE
for maximum drilling control into sheet metal.

UNIQUE FLUTE DESIGN
ensures perfect round holes in sheet metal.

SELF CENTRING POINT –
will not walk, eliminates centre punching.



DRAWING SPECIFICATION	PROPRIETARY AND CONFIDENTIAL
DRAWING SCALE	THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF IRWIN HOLDINGS GMBH. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT WRITTEN PERMISSION OF IRWIN HOLDINGS GMBH IS PROHIBITED.
DRAWING SCALE	
SHEET NUMBER	1
DRAWING SIZE	A3

TOLERANCES	IRW	ANG	0
DIMENSIONS ARE IN	DATE	22-Sep	
DO NOT SCALE DWG	DRAWN BY		
COMPONENT VOLUME			

IRWIN	DESCRIPTION
IRWIN INDUSTRIAL TOOLS GMBH	
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DWG NO	DRW0001

DWG ISSUE	NAME	DATE	SIGN

SELF STARTING STEP DRILL BITS

Part #	Description	EAN	Master Qty
10502850	1M 9 Hole sizes (4 mm - 12 mm), 1 mm increments	0038548111018	25
10502851	2M 5 Hole sizes (4 mm - 12 mm), 2 mm increments	0038548111025	25
10502852	3M 7 Hole sizes (6 mm - 18 mm), 2 mm increments	0038548111032	10
10502853	4M 10 Hole sizes (4 mm - 22 mm), 2 mm increments	0038548111049	10
10502854	5M 13 Hole sizes (5 mm - 35 mm), 2 - 3 mm increments	0038548111056	5
10502855	PG29M 10 Hole sizes 5 - 7,5 - 10 - 12,5 - 15,2 - 18,6 - 20,4 - 22,5 - 25,5 - 28,3 mm	0038548111940	5
10502856	29MM 10 Hole sizes 5 - 7,5 - 10 - 13 - 16 - 19 - 21 - 23 - 26 - 29 mm	0038548111957	5
10502857	ISO/PG 13 Hole sizes 5 - 7,5 - 9,7 - 12,7 - 15,2 - 16,2 - 18,6 - 20,4 - 22,5 - 25,4 - 28,3 - 30,5 - 32,5 mm	0038548111967	5